



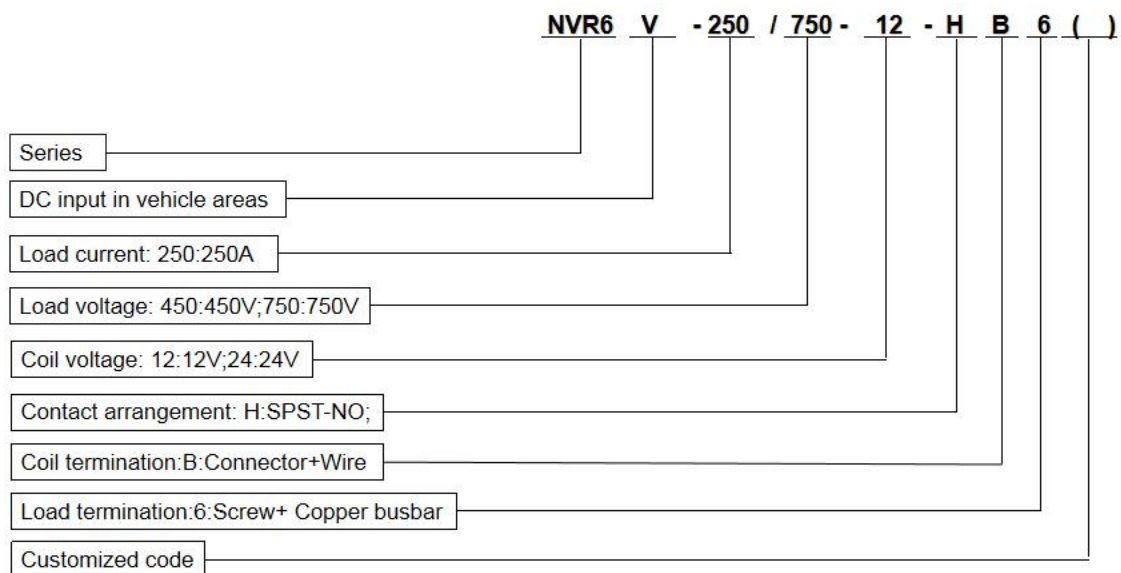
Features

- CCC and RoHS compliant;
- Contacts sealed in ceramic capsules and inert gas;
- Contacts protected against contamination. e.g oxidation and corrosion;
- Magnet arc blowout;
- Up to 900VDC Cutoff;
- Compact and lightweight;

Applications

- ◆ Main contactors for larger hybrid electric vehicles (HEV), plug-in hybrids (PHEV) and full electric vehicles (BEV);
- ◆ Battery charging systems;
- ◆ Power charging devices;
- ◆ Solar power systems;
- ◆ Could server and uninterrupted power supply (UPS)

Product Code Structure



Coil Data

Rated voltage VDC	Operate voltage VDC	Release voltage VDC	Rated operating power W
12	≤8.4	≥1	34(Initial) 4(Holding)
24	≤16.8	≥2	

- 1) Operate voltage and release voltage may vary with environmental temperature.
- 2) The ripple factor should be under 5%.



Main Contact Data

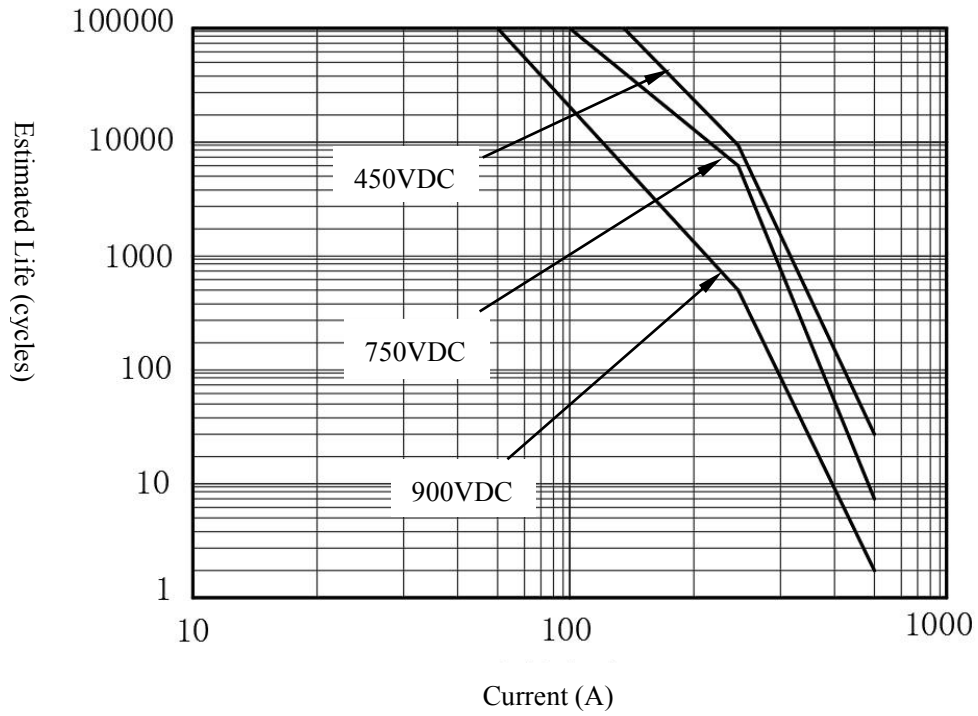
Contact arrangement		1H
Initial contact resistance		$\leq 3\text{m}\Omega$ (6V DC/20A)
Rated current		250A
Limiting short-time current		400A:10min
		800A:10s
Max. switching current		2000A (320V DC)
Overload break		300 times (400A/450V DC)
Reverse break		1000 times (200A/200V DC)
Dielectric strength	Between contact and coil	3000V AC
	Between contacts	
Insulation resistance	Between contact and coil	Min: 1000M Ω (1kV DC)
	Between contacts	
Operate time		$\leq 30\text{ms}$
Bounce time		$< 5\text{ms}$
Release time		$\leq 10\text{ms}$

Other Data

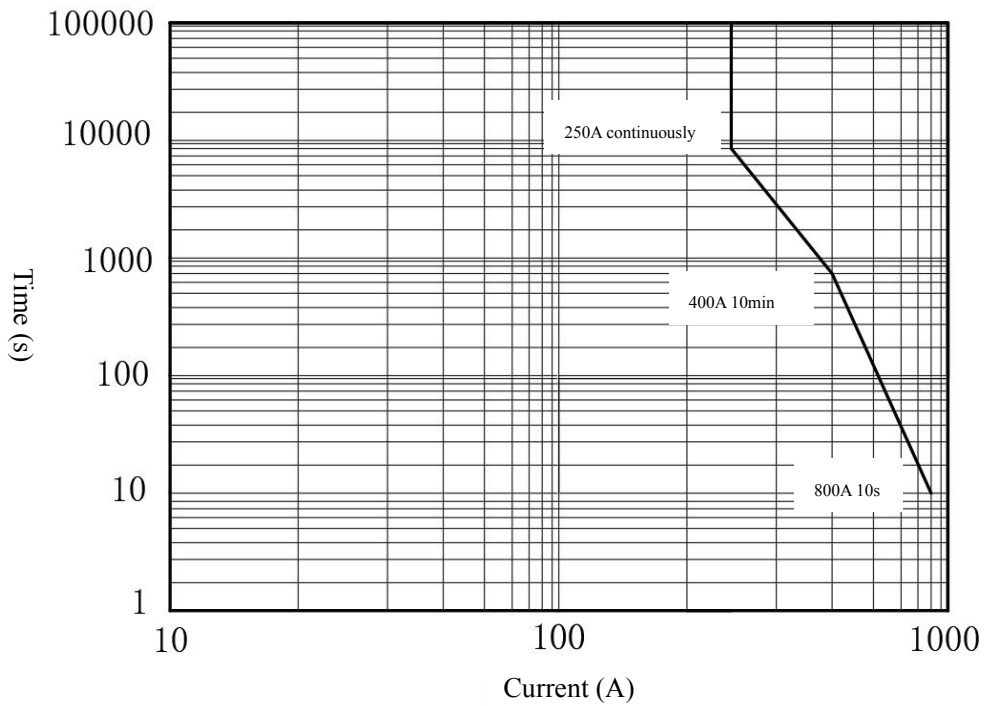
Endurance	Mechanical		2×10^5 times
	Electrical (Resistive load)	450V DC	1×10^4 times
		750V DC	6×10^3 times
Mechanical performance	Shock resistance (Functional)		20G
	Shock resistance (Destructive)		50G
	Vibration resistance (Functional)		4G (10~500Hz)
	Vibration resistance (Destructive)		4G (10~500Hz)
Operational condition	Ambient temperature		$-40^\circ\text{C} \sim +85^\circ\text{C}$
	Relative humidity		5%~85% R. H.
Weight			Approx. 600g



Estimated Life Diagram



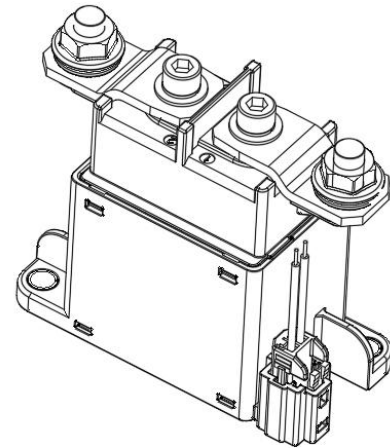
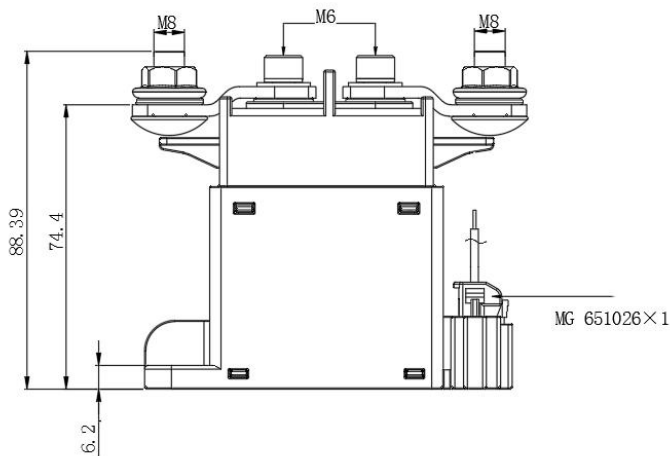
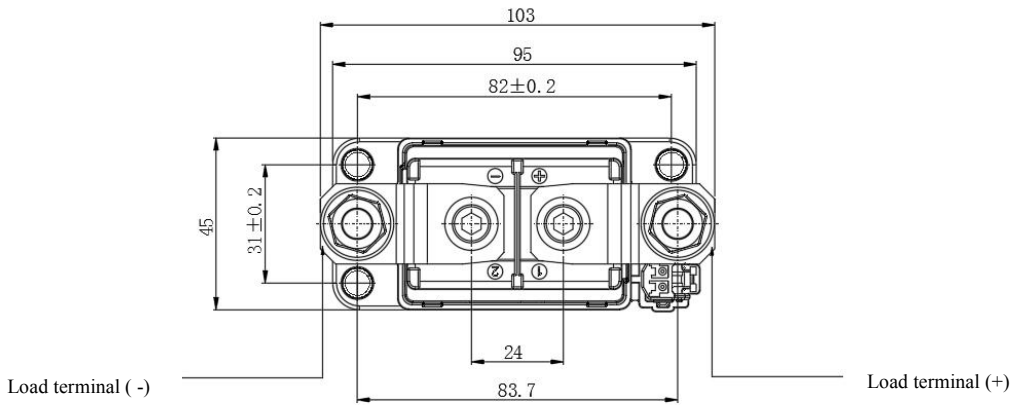
Contacts Current Capacity Diagram



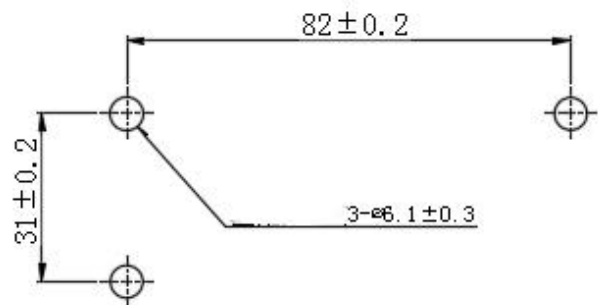
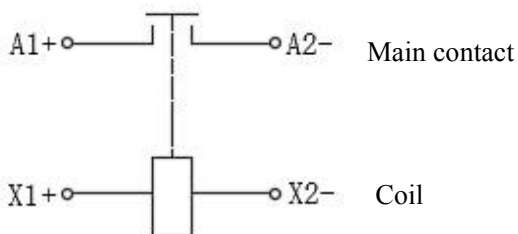


Dimensions (mm)

Permissible deviations for basic size range	Tolerance
Up to 10	±0.3
Over 10 up to 50	±0.6
Over 50	±1.0



Circuit and Layout Dimensions (mm)





Cautions

- Please use relays in the conditions described in the specification. Otherwise product performance will not be guaranteed.
- Please add surge protection in parallel if an inductive load ($L/R > 1\text{ms}$) is applied.
- Contact resistance may increase if a relay is operating without a load.
- Please connect the terminals correctly. Any wrong connection may cause circuit damage such as malfunction, overheat, and fire.
- Screwing-tightening condition: A) M5 Screw: $3\text{Nm} \sim 4\text{Nm}$ (Tightening torque for fixing relay body) B) M6 Screw: $6\text{Nm} \sim 8\text{Nm}$ (Tightening torque for contact terminal) C) M8 Screw: $10\text{Nm} \sim 12\text{Nm}$ (Tightening torque for external contact terminal)
- Use the suitable wires or busbars according to the current. Carrying current: 250Amps; diameter of 120mm^2 (min.).
- Standard operation condition: temperature $-40^\circ\text{C} \sim 85^\circ\text{C}$, humidity $5\% \sim 85\% \text{R.H.}$.
- Correct installation of the connector: the coil circuit is polarized.
- If the relay is dropped, it should not be used again.

(Please do not determine specifications based on this document. Contact our sales staff for more information and supports.)